

# Work Order ID 52798

October 14, 2009 10:46:51 AM



Page 1

Item ID: D3391-025

Accept



Setup Start



Revision ID: H

Stop



Item Name: Aft Tube Assembly

Start Date: 14/10/2009 Start Qty: 1.00



Cust Item ID:

Required Date: 02/11/2009 Req'd Qty: 1.00

Customer:

Reference:

Approvals:

Process Plan:

*BF*

Date: 04-10-14

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3391	Rev H								

100

0.00



MORI SEIKI CNC LATHE LARGE

Mori Seiki

Memo

0.00

Mori Seiki CNC Lathe Large

Turn as per Folio FA599

Rev: *AA* & Dwg D3391 Rev: *H*

*Q.M. 09-10-28 (1)*

110

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

*Q.M. 09-10-28 (1)*

111

0.00



QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

*28 09/10/29*

*(2) 28 09/10/29*

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October 14, 2009 10:46:51 AM



Page 2

Item ID: D3391-025

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Item Name: Aft Tube Assembly

Start Date: 14/10/2009 Start Qty: 1.00



Cust Item ID:

Required Date: 02/11/2009 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120  HAAS 1 HAAS CNC vertical machine #1	HAAS CNC VERTICAL MACHINING #1  Memo 1-Machine as per Folio FA 599 Rev: <u>H</u> & Dwg D3391 Rev: <u>H</u> 2-Deburr	0.00  0.00				<u>1</u>	<u>0</u>		
130  QC Quality Control	QC2- Inspect parts off machine FA/FAIB  Memo	0.00  0.00				<u>1</u>	<u>0</u>		
140  QC Quality Control	QC8- Inspect parts - second check  Memo	0.00  0.00				<u>1</u>	<u>0</u>		

**Work Order ID 52798**

October 14, 2009 10:46:51 AM

Page 3

Item ID: D3391-025

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Item Name: Aft Tube Assembly

Start Date: 14/10/2009 Start Qty: 1.00

Required Date: 02/11/2009 Req'd Qty: 1.00

Reference:

Cust Item ID:

Customer:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

150



Skidtubes

Skidtubes

0.00

Memo

0.00

Skidtubes

1-Drill ( PILOT HOLE) aft cap holes per Dwg D3391 using DT8803

FX MB 09-11-19

160



CNC Bend 1

BENDING MACHINE - SKIDTUBES

0.00

Memo

0.00

CNC Delta 100 Bender

Form as per Dwg D3391 Using Bend Prog 3391025

IM 9/11/25

170



QC

QC5- Inspect part completeness to step on W/O

0.00

Memo

0.00

Quality Control

L2 4.125"  
L 4.5"

28 02/11/30

FV



**Work Order ID 52798**

October 14, 2009 10:46:51 AM



Page 4

Item ID: D3391-025

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Stop



Item Name: Aft Tube Assembly

Start Date: 14/10/2009 Start Qty: 1.00



Cust Item ID:

Required Date: 02/11/2009 Req'd Qty: 1.00

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
180		0.00							
	Skidtubes								
Skidtubes	Memo	0.00							
Skidtubes	1-Open Aft cap pilot hole to .208" as per Dwg D3391								
	2-Drill float bag holes using DT8809 as per Dwg D3391(Holes marked "A" Only.								
	3-Drill wearplate holes as per Dwg D3391 using DT8878(Mid Tube) & DT8217 Wearplate Jig . *****Do Not Open To Finished Size*****								
	4-Drill Wearshoe holes as per DWG D3391 using DT8939 locating from 2 previously drilled aft wearplate holes.								
	5-Open wearplate holes to 0.250" and c'bore as per dwg D3391								
	6-Open up all wearshoe , wearplate to 0.297"and float bag holes to 0.328" as per Dwg D3391.								
	7-Deburr								

Handwritten signature and date: 9-12-1

**Work Order ID 52798**

October 14, 2009 10:46:51 AM

Page 5

Item ID: D3391-025

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Start Date: 14/10/2009 Start Qty: 1.00

Required Date: 02/11/2009 Req'd Qty: 1.00

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

190

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

⇒ 8/12/11

Quality Control

(QC)

f

200

Chemical Conversion Coat per QS1005 4.1

0.00



HandFinish

Memo

0.00

Hand Finishing

1

11/9/12/11

210

QC3- Inspect Part Finish

0.00



QC

Memo

0.00

Quality Control

DP

9-12-1

# Work Order ID 52798

October 14, 2009 10:46:51 AM



Page 6

Item ID: D3391-025

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Setup Start



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Stop



Item Name: Aft Tube Assembly

Start Date: 14/10/2009 Start Qty: 1.00



Cust Item ID:

Required Date: 02/11/2009 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

220



Skidtubes

Skidtubes

0.00

Memo

0.00

Instal spacers as per dwg D3391  
A/R Magnabond 6398 Batch: M112417  
exp. date: 12/7/30  
cure time 12hrs as per QSI0015

1 11/9/12/2

230



QC

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

Memo

0.00

27 8 01/12/04

41

240



Powdercoat

Powder Coating

White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum

0.00

Memo

0.00

START TIME: 1:45 300 BL 09-11-12  
OVEN TEMPERATURE: 300  
FINISH TIME: 2:15

12

Pressure wash - D

MD 09/12/02

21

# Work Order ID 52798

October 14, 2009 10:46:51 AM



Page 7

Item ID: D3391-025 Accept

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Item Name: Aft Tube Assembly

Start Date: 14/10/2009 Start Qty: 1.00

Required Date: 02/11/2009 Req'd Qty: 1.00

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_



Setup Start



Stop



Cust Item ID:

Customer:

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
250  QC Quality Control	QC3- Inspect Part Finish  Memo	0.00  0.00	M 09/12/02			(X) 1	0		
260  HandFinish Hand Finishing	HandFinishing  Memo 1-Install inserts as per Dwg D3391 2-Install Aft Cap as per Dwg D3391 A/ R Sikaflex-241/-291 11/12/02 Sikaflex expiry date: 10/08	0.00  0.00	M 09/12/02			(X) 1	0		
270  QC Quality Control	QC5- Inspect part completeness to step on W/O  Memo	0.00  0.00	S 09/12/02			(X) 1	0		



**Work Order ID 52798**

October 14, 2009 10:46:51 AM

Page 8

Item ID: D3391-025 Accept

Revision ID: H

Item Name: Aft Tube Assembly

Start Date: 14/10/2009 Start Qty: 1.00

Required Date: 02/11/2009 Req'd Qty: 1.00

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

280

Identify as per dwg &amp; Stock Location: B3357 0.00

0.00



Packaging

Memo

0.00

Packaging

290

QC21- Final Inspection - Work Order Release 0.00

0.00



QC

Memo

Quality Control

w 09-12-03

# Picklist Print

October 14, 2009 10:46:58 AM

Page 1

Work Order ID: 52798

Parent Item: D3391-025RevH

Parent Item Name: Aft Tube Assembly


Comments:

Start Date: 14/10/2009

Required Date: 02/11/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D6014-090RevA		Manufactured	No			100	Each	21.0000	1.0000			
												
ALUMINUM EXTRUSION												

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

LG

42768

21

21

230

Each

163.0000

4.0000

D3670-4-200RevA

Manufactured

No



SPACER

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

46106

47122

48198

48269

163

4

32

42

85

am 09-10-28 ①

1

4

11/12/1

# Picklist Print

Page 2

October 14, 2009 10:46:58 AM

Work Order ID: 52798



Parent Item: D3391-025RevH



Parent Item Name: Aft Tube Assembly

Start Date: 14/10/2009

Required Date: 02/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D2646RevC		Manufactured	No			270	Each	55.0000	1.0000			
Aft Cap												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		

Main Warehouse

ST	55	
----	----	--

20208	0	
-------	---	--

43801	1	
-------	---	--

46327	6	
-------	---	--

48109	48	
-------	----	--

D3537-1RevC		Manufactured	No			270	Each	199.0000	1.0000			
Wearpad												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		

Main Warehouse

FP	2	
----	---	--

48288	2	
-------	---	--

Main Warehouse

FP17	162	
------	-----	--

51678	162	
-------	-----	--

Main Warehouse

ST	35	
----	----	--

51918	35	
-------	----	--

x1 M 09/12/02

x1 M 09/12/02

October 14, 2009 10:46:58 AM

Shop Packet Print

Page 2

# Picklist Print

October 14, 2009 10:46:58 AM

Work Order ID: 52798



Parent Item: D3391-025RevH



Parent Item Name: Aft Tube Assembly

Start Date: 14/10/2009

Required Date: 02/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3537-7RevC		Manufactured	No			270	Each	23.0000	1.0000			

Wearpad

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	23	
45408	9	
46346	14	

X1 M 09/12/09

D3553-1RevA



Gasket

Manufactured No 270 Each 18.0000 1.0000

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	18	
33868	18	

X1 M 09/12/09

D3553-3RevA



Gasket

Manufactured No 270 Each 7.0000 1.0000

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	7	
47206	7	

X1 M 09/12/09

# Picklist Print

Page 4

October 14, 2009 10:46:58 AM

Work Order ID: 52798



Parent Item: D3391-025RevH



Parent Item Name: Aft Tube Assembly

Start Date: 14/10/2009

Required Date: 02/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3672-1RevB		Manufactured	No			270	Each	2,060.000	2.0000			
Phenolic Washer												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	1560	
39275	19	
42329	19	
47628	522	
52505	1000	
Main Warehouse		
ST117	500	
51674	500	

x 14 M 09/12/07

ALS4-1032-130

Purchased

No



Insert



<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	5373	
110511	5373	

M 111529

x 14 M 09/12/07

October 14, 2009 10:46:58 AM

Shop Packet Print

Page 4

# Picklist Print

Page 5

October 14, 2009 10:46:58 AM

Work Order ID: 52798



Parent Item: D3391-025RevH



Parent Item Name: Aft Tube Assembly

Start Date: 14/10/2009

Required Date: 02/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
ALS4-1032-225		Purchased	No			270	Each	7,911.000	12.0000			

Insert

Warehouse                      Loc Qty                      Loc Code  
Location

Main Warehouse

ST

7911

107441

16

110768

7895

AN3C4A

Purchased

No

270

Each

2,216.000

6.0000



BOLT

Warehouse                      Loc Qty                      Loc Code  
Location

Main Warehouse

ST

2216

112082

14

112314

40

112720

162

112724

500

112794

1000

112829

500

x 12 M 09/12/09

x 6 M 09/12/09

October 14, 2009 10:46:58 AM

Shop Packet Print

Page 5

# Picklist Print

Page 6

October 14, 2009 10:46:58 AM

Work Order ID: 52798



Parent Item: D3391-025RevH



Parent Item Name: Aft Tube Assembly


Start Date: 14/10/2009

Required Date: 02/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN3C5A 		Purchased	No			270	Each	718.0000	4.0000			
Bolt												

WarehouseLoc QtyLoc CodeLocation

Main Warehouse

ST

718

111424

8

111707

69

112314

11

112489

100

112641

500

112720

30

x 21 09/12/02

AN960C10L

Purchased

No

270

Each

4,772.000

10.0000



washer

WarehouseLoc QtyLoc CodeLocation

OFFSHORE

FG

100

103585

100

Main Warehouse

ST

4672

112116

1009

112612

3663

11112933

x10 09/12/02

October 14, 2009 10:46:58 AM

Shop Packet Print

Page 6

<b>DART AEROSPACE LTD</b>		<b>Work Order:</b> 52798
<b>Description:</b> Flg Skidtube (412)		<b>Part Number:</b> D3391-3
<b>Inspection Dwg:</b> D3391	<b>Rev:</b> H	Page 1 of 1

### FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Lathe Section						
14.000	+/-0.010	14.000	/			
3.500	+/-0.010	3.501	/			
88.93	+/-0.030	88.950	/			
44.995	+/-0.030	45.025	/			
Ø3.200	+/-0.010	3.200	/			
88.93	+/-0.030	88.950	/			
Ø3.750	+/-0.010	3.751	/			
30° x 160" chamfer	+/-0.010	30° x 160"	✓			

<b>Measured by:</b> A.M.	<b>Date:</b> 09-0-28
<b>Audited by:</b> J.E.	<b>Date:</b> 02/10/09

HAAS Section						
1.526	+0.000/-0.030	1.520	✓			
<del>0.200</del>	<del>+/-0.010</del>	<del>0.201</del>				
7.500	+/-0.010	7.498	✓			
27.750	+/-0.010	27.750	✓			
31.750	+/-0.010	31.750	✓			
35.250	+/-0.010	35.248	✓			
3.300	+/-0.010	3.304	✓			
0.200	+/-0.010	0.201	✓			
3.520	+/-0.010	3.529	✓			
0.687	+0.010/-0.000	0.690	✓			
R0.062	+/-0.010	0.062	✓			
Ø0.484	+0.005/-0.001	0.485	✓			

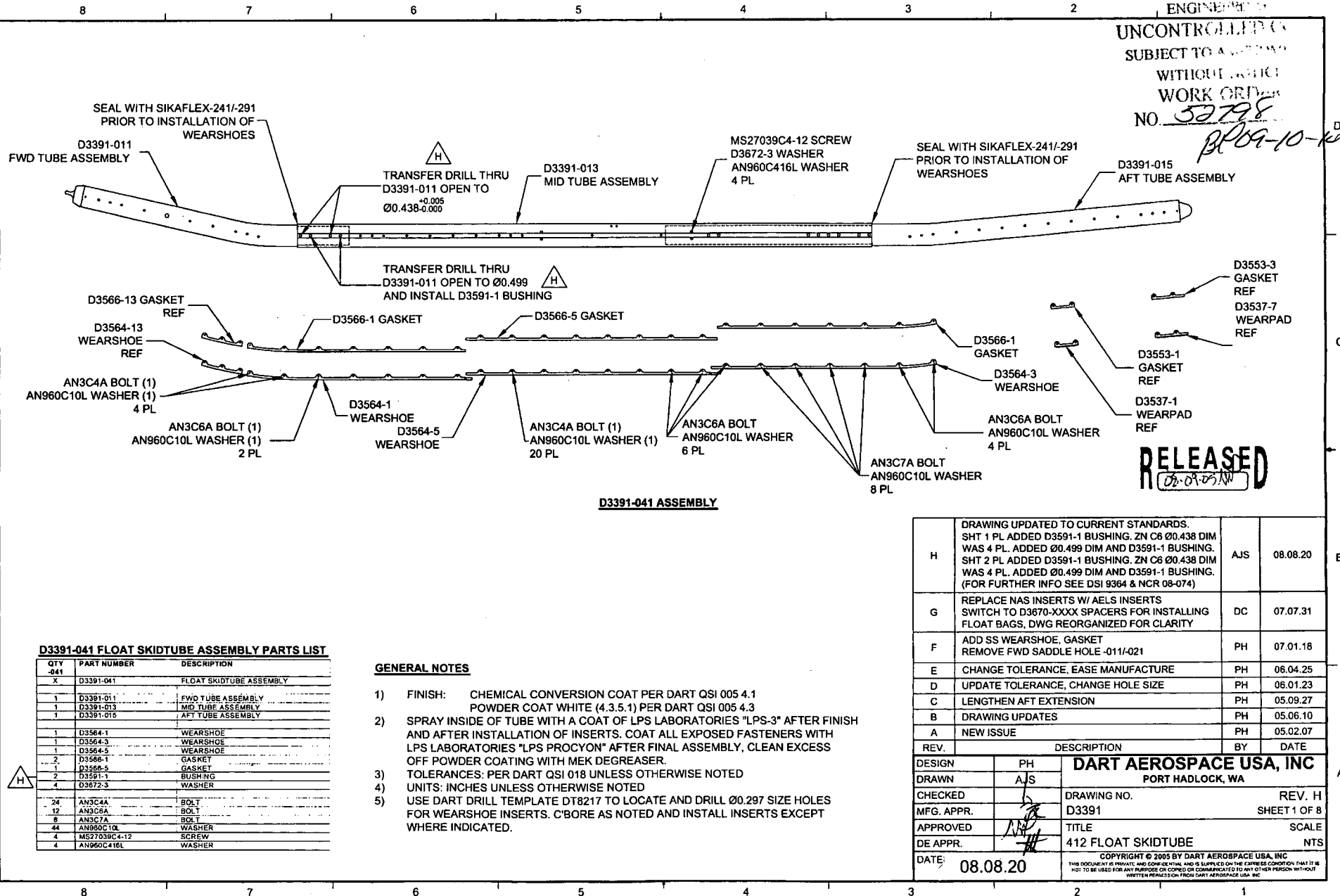
<b>Measured by:</b> J.E.	<b>Date:</b> 09/11/16
<b>Audited by:</b> J.E.	<b>Date:</b> 09/11/18

Rev	Date	Change	Revised by	Approved
A	06.04.24	New Issue P/O D3391-015/-025	KJ/JLM	
B	06.06.19	Dwg revision update	KJ/JLM	
C	07.04.20	Ø0.208 dimension removed	KJ/JLM	
D	07.09.06	0.400 dimension removed	KJ/JLM	
E	07.11.23	Dwg Rev. updated	KJ/EC/DD	
F	09.04.27	Dimensions updated per Rev H and NCR09-028	KJ/JLM	

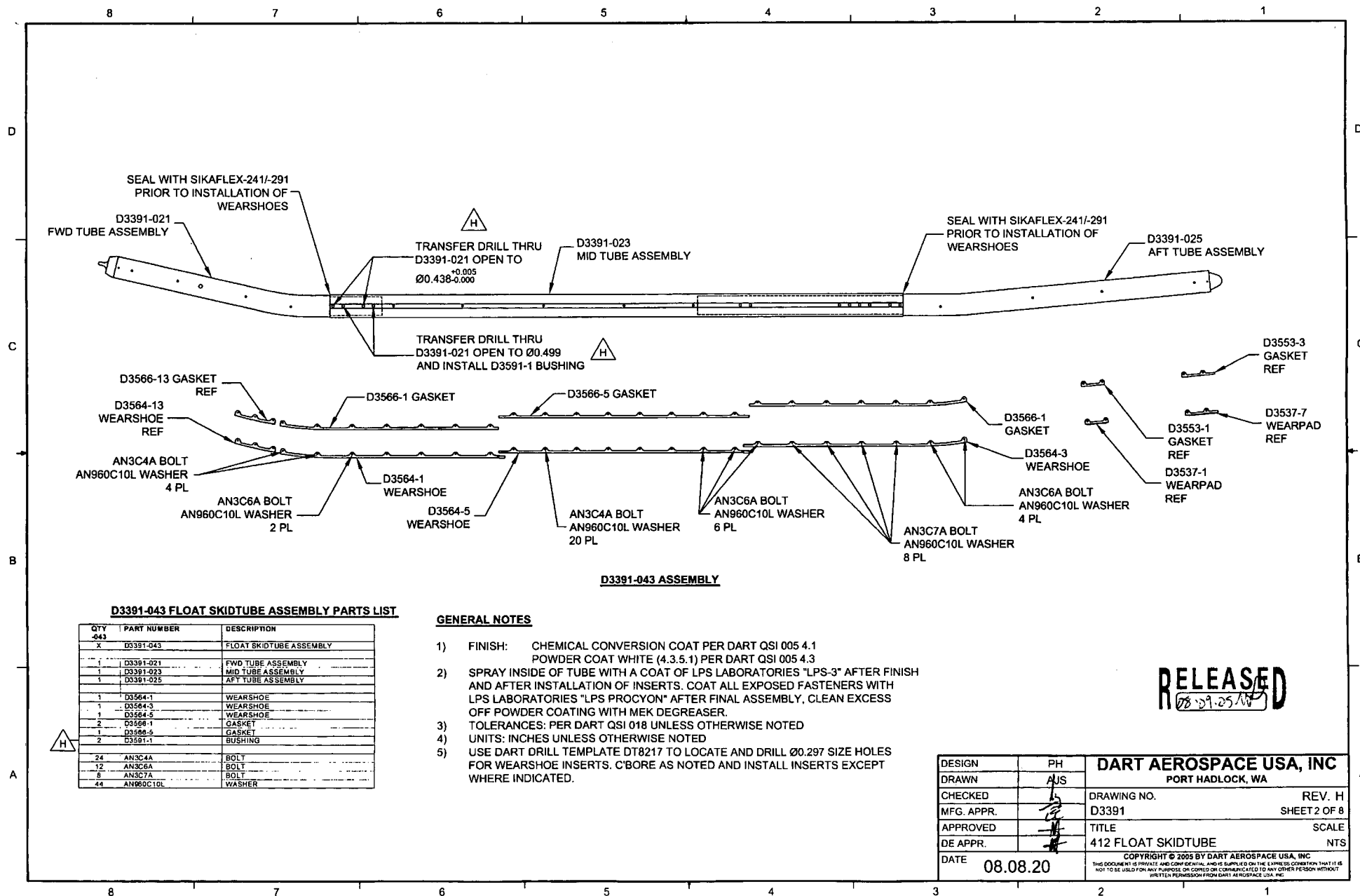


SHOW TO  
RETURN TO  
ENGINEER

UNCONTROLLED  
SUBJECT TO A WORK ORDER  
WITHOUT THE  
WORK ORDER  
NO. 52728  
BPO9-10-K



W/052798



# D3391-043 FLOAT SKIDTUBE ASSEMBLY PARTS LIST

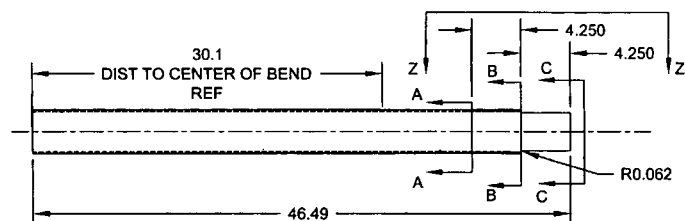
QTY	PART NUMBER	DESCRIPTION
X	D3391-043	FLOAT SKIDTUBE ASSEMBLY
1	D3391-021	FWD TUBE ASSEMBLY
1	D3391-023	MID TUBE ASSEMBLY
1	D3391-025	AFT TUBE ASSEMBLY
1	D3564-1	WEARSHOE
1	D3564-3	WEARSHOE
1	D3564-5	WEARSHOE
2	D3566-1	GASKET
1	D3566-5	GASKET
2	D3566-13	BUSHING
24	AN3C4A	BOLT
12	AN3C6A	BOLT
5	AN3C7A	BOLT
44	AN960C10L	WASHER

## GENERAL NOTES

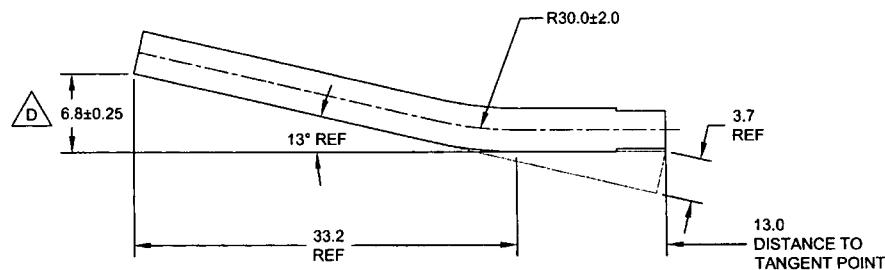
- 1) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
- 2) SPRAY INSIDE OF TUBE WITH A COAT OF LPS LABORATORIES "LPS-3" AFTER FINISH  
AND AFTER INSTALLATION OF INSERTS. COAT ALL EXPOSED FASTENERS WITH  
LPS LABORATORIES "LPS PROCYON" AFTER FINAL ASSEMBLY, CLEAN EXCESS  
OFF POWDER COATING WITH MEK DEGREASER.
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) USE DART DRILL TEMPLATE DT8217 TO LOCATE AND DRILL Ø0.297 SIZE HOLES  
FOR WEARSHOE INSERTS. C'BORE AS NOTED AND INSTALL INSERTS EXCEPT  
WHERE INDICATED.

DESIGN	PH	DART AEROSPACE USA, INC	
DRAWN	AJS	PORT HADLOCK, WA	
CHECKED		DRAWING NO.	REV. H
MFG. APPR.		D3391	SHEET 2 OF 8
APPROVED		TITLE	SCALE
DE APPR.		412 FLOAT SKIDTUBE	NTS
DATE	08.08.20	COPYRIGHT © 2005 BY DART AEROSPACE USA, INC	
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.			

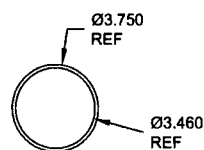
W/O 52798



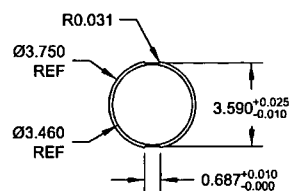
**D3391-1 CUTTING DETAIL**  
(MAKE FROM D6013-047 SKIDTUBE MATERIAL)



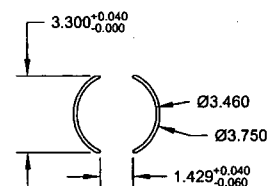
**D3391-011/-021 BENDING DETAIL**  
(MAKE FROM D3391-1)



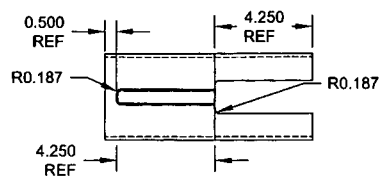
**SECTION A-A**  
SCALE 2X



**SECTION B-B**  
SCALE 2X



**SECTION C-C**  
SCALE 2X

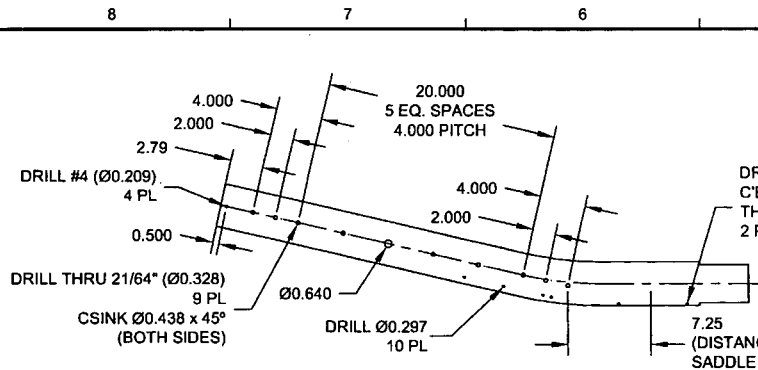


**VIEW Z-Z**  
SCALE 2X

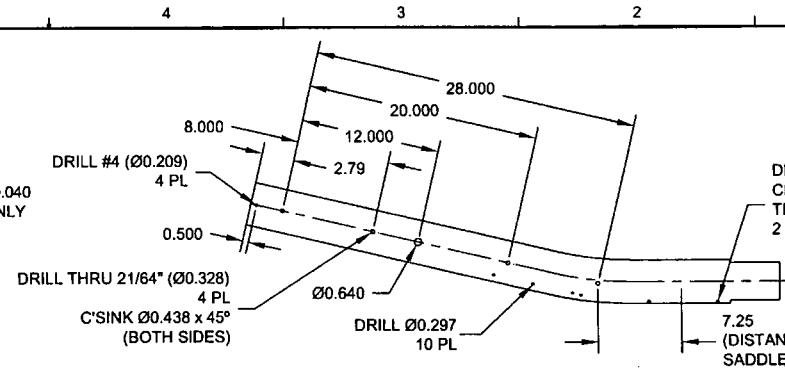
**RELEASED**  
08-05-11

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MFG. APPR.		D3391	SHEET 3 OF 8
APPROVED		TITLE	SCALE
DE APPR.		412 FLOAT SKIDTUBE	NTS
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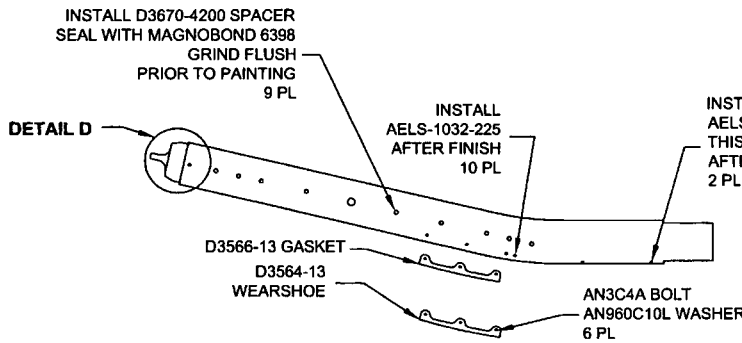
w/o 52798



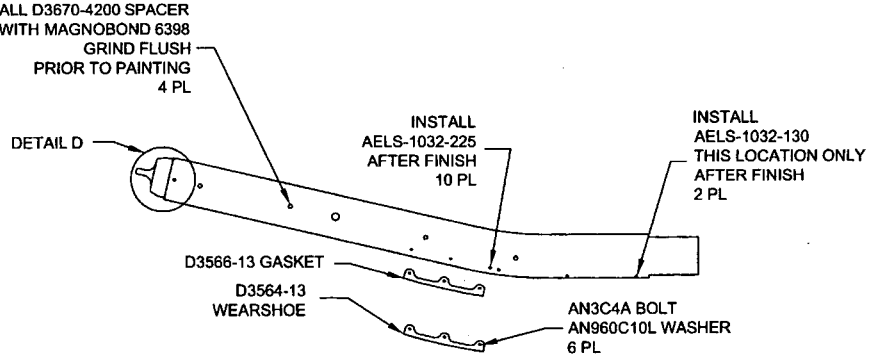
**D3391-011 DRILLING DETAIL**



**D3391-021 DRILLING DETAIL**



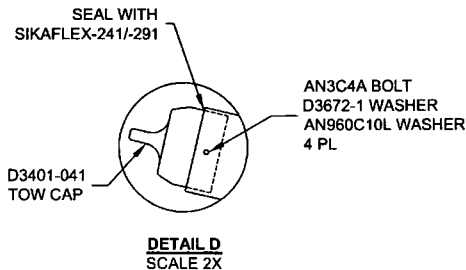
**D3391-011 ASSEMBLY DETAIL**



**D3391-021 ASSEMBLY DETAIL**

**D3391-011/-021 FWD TUBE ASSEMBLY PARTS LIST**

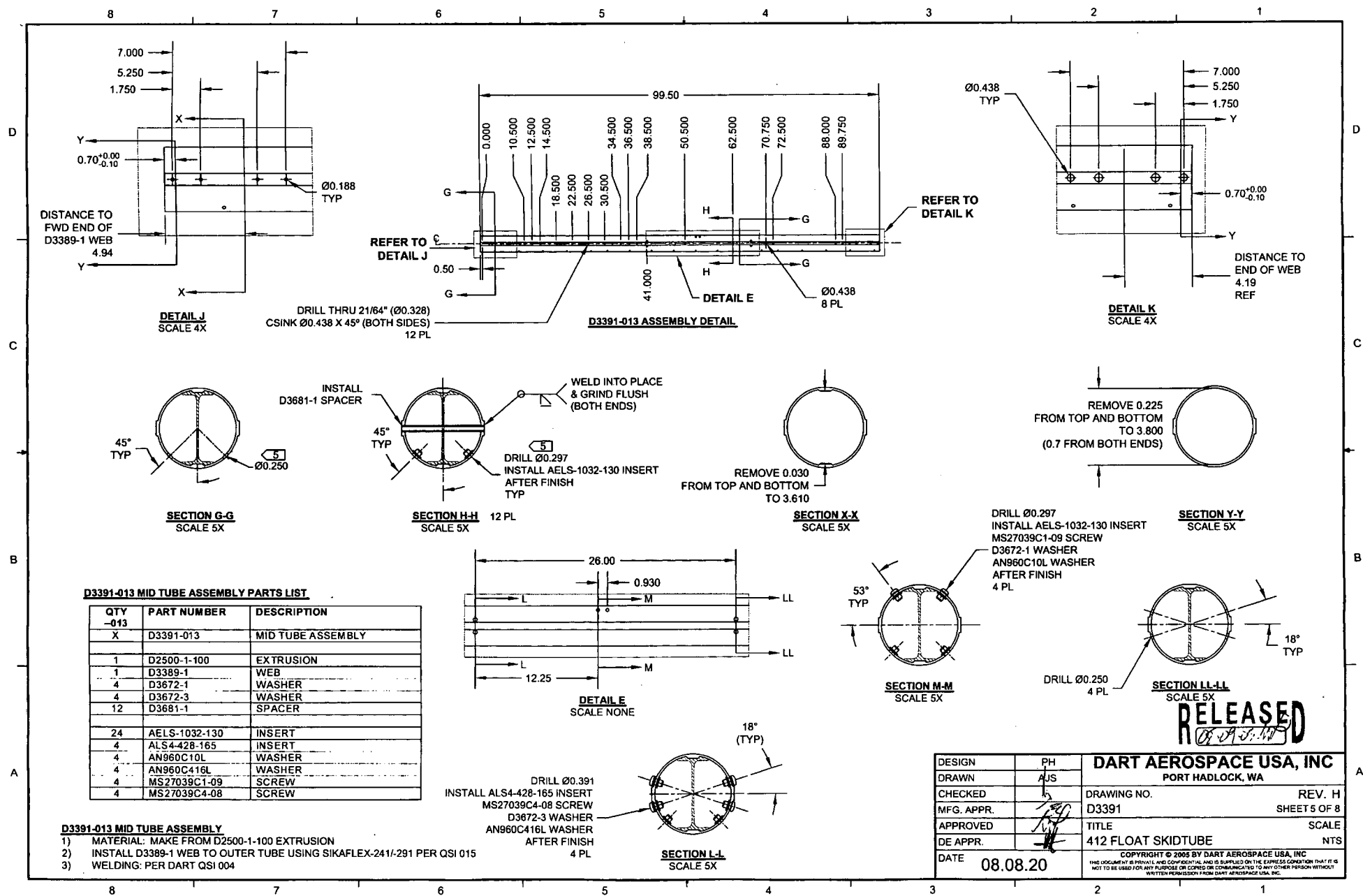
QTY - 011	QTY - 021	PART NUMBER	DESCRIPTION
X	X	D3391-011	FWD TUBE ASSEMBLY
		D3391-021	FWD TUBE ASSEMBLY
1	1	D6013-047	FWD TUBE
1	1	D3401-041	TOW CAP
1	1	D3564-13	WEARSHOE
1	1	D3566-13	GASKET
9	4	D3670-4200	SPACER
4	4	D3672-1	WASHER
10	10	AN3C4A	BOLT
10	10	AN960C10L	WASHER
2	2	AELS-1032-130	INSERT
10	10	AELS-1032-225	INSERT



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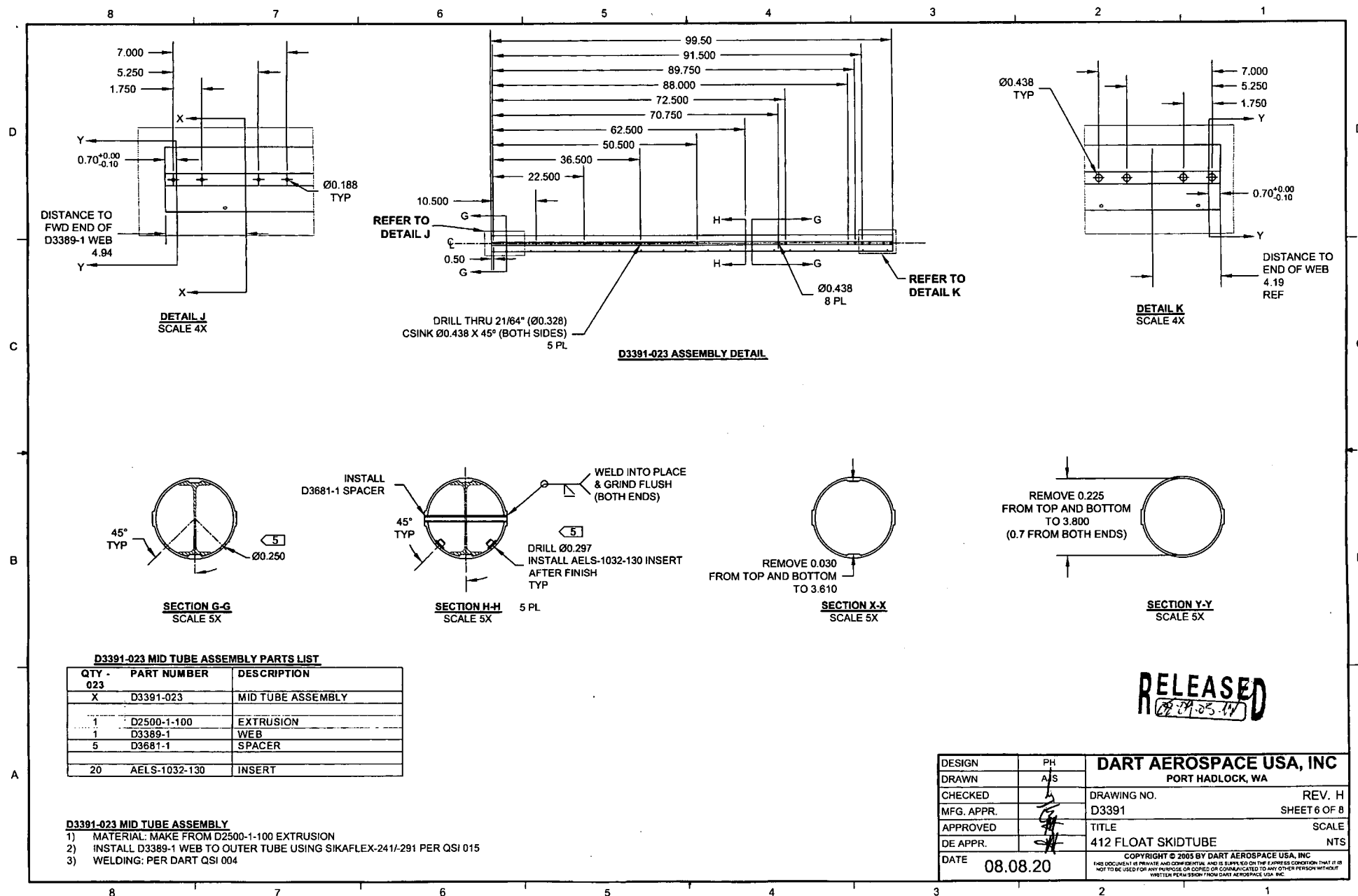
w/o 52794



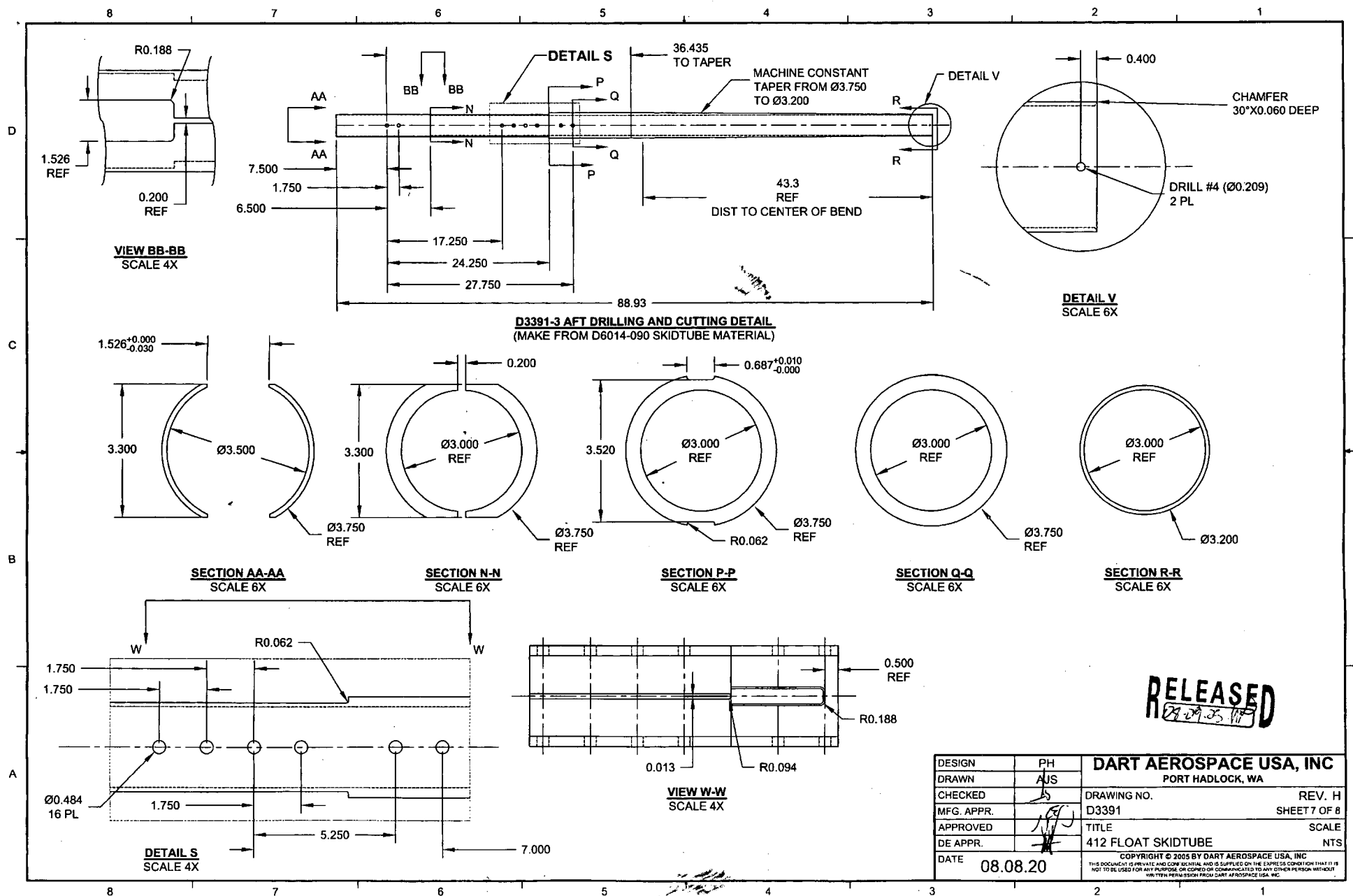
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